

***PfuTurbo* DNA Polymerase**

INSTRUCTION MANUAL

Catalog #600250, #600252, #600254 and #600256

Revision C

For In Vitro Use Only

600250-12

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PfuTurbo DNA Polymerase

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PfuTurbo DNA Polymerase

MATERIALS PROVIDED

Material provided	Quantity			
	Catalog #600250	Catalog #600252	Catalog #600254	Catalog #600256
PfuTurbo DNA polymerase (2.5 U/ μ l)	100 U	500 U	1000 U	5000 U
10 \times Cloned Pfu DNA polymerase reaction buffer ^o	1 ml	2 \times 1 ml	4 \times 1 ml	20 \times 1 ml

^o See Preparation of Media and Reagents.

STORAGE CONDITIONS

All components: -20°C

ADDITIONAL MATERIALS REQUIRED

Temperature cycler
PCR tubes^{||}
PCR primers
Deoxynucleoside triphosphates (dNTPs)

^{||} Thin-walled PCR tubes are highly recommended for use with the Stratagene RoboCycler thermal cyclers. These PCR tubes are optimized to ensure ideal contact with the multiblock design to permit more efficient heat transfer and to maximize thermal-cycling performance.

NOTICES TO PURCHASER

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This product is covered by the claims of one or more of the following U.S. Patents: 5,545,552; 5,556,772; 5,866,395; 5,948,663; 6,489,150; 6,183,997; 6,333,165; 6,379,553; 6,444,428. Purchase of this product conveys to the purchaser only the non-transferable right under these patents to use the product *for research use only by the purchaser*. No rights are granted to the purchaser hereunder to sell, modify for resale or otherwise transfer this product, either alone or as a component of another product, to any third party. Agilent reserves all other rights, and this product may not be used in any manner other than as provided herein. For information on obtaining a license to use this product for purposes other than research, please contact the Stratagene Products Division, Business Development, 11011 North Torrey Pines Road, La Jolla, California 92037. Phone (858) 535-5400.

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INTRODUCTION

PfuTurbo DNA polymerase* is an enhanced version of *Pfu* DNA polymerase** for robust, high-fidelity PCR.¹ *PfuTurbo* DNA polymerase is a mixture of cloned *Pfu* DNA polymerase and the exclusive thermostable ArchaeMaxx polymerase-enhancing factor*** that enhances PCR product yields and increases target length capability without altering DNA replication fidelity. *PfuTurbo* DNA polymerase can be used to amplify complex genomic DNA targets up to 19 kb and vector targets up to 15 kb in length. In general *PfuTurbo* DNA polymerase amplifies complex targets in higher yield than *Taq* DNA polymerase or other commercially available proofreading PCR enzymes.¹ Like *Pfu* DNA polymerase, *PfuTurbo* DNA polymerase has an error rate six-fold lower than *Taq* DNA polymerase, and significantly lower than the error rates of most other proofreading enzymes or DNA polymerase mixtures.²⁻⁴ (See Table I for a comparison of the fidelity characteristics of many of the commercially available DNA polymerases.) Finally, the enhanced performance of *PfuTurbo* DNA polymerase allows the use of shorter extension times, fewer PCR cycles, and lower DNA template concentrations than are required for *Pfu* DNA polymerase, making it ideally suited for high-performance PCR applications.

PfuTurbo DNA polymerase provides robust amplification of long, complex genomic targets. A key component of *PfuTurbo* DNA polymerase is the ArchaeMaxx polymerase-enhancing factor. The ArchaeMaxx factor eliminates a PCR inhibitor and promotes shorter extension times, higher yield, and greater target length capabilities. The ArchaeMaxx factor improves the yield of products by overcoming dUTP poisoning, which is caused by dUTP accumulation during PCR through dCTP deamination.⁵ Once incorporated, dU-containing DNA inhibits *Pfu* and most archaeal proofreading DNA polymerases, such as Vent® and Deep Vent® DNA polymerases, limiting their efficiency.⁵ The ArchaeMaxx factor functions as a dUTPase, converting poisonous dUTP to harmless dUMP and inorganic pyrophosphate, resulting in improved overall PCR performance.

* U.S. Patent Nos. 6,734,293, 6,489,150, 6,444,428, 6,379,553, 6,333,165, 6,183,997, 5,948,663, 5,866,395, 5,556,772, 5,545,552 and patents pending.

** U.S. Patent Nos. 6,489,150, 5,948,663, 5,866,395, 5,545,552 and patents pending.

***U.S. Patent No. 6,444,428, 6,379,553, 6,333,165, 6,183,997 and patents pending.

TABLE I**Comparison of Thermostable DNA Polymerases Using a *lacIOZ α* -Based Fidelity Assay^a**

Thermostable DNA polymerase	Error rate^b	Percentage (%) of mutated 1-kb PCR products^c
<i>PfuUltra</i> high-fidelity DNA polymerase	4.3×10^{-7}	0.9
<i>PfuTurbo</i> DNA polymerase	1.3×10^{-6}	2.6
<i>Pfu</i> DNA polymerase	1.3×10^{-6}	2.6
Tgo DNA polymerase	2.1×10^{-6}	4.3
Deep Vent _R [®] DNA polymerase	2.7×10^{-6}	5.4
Vent _R [®] DNA polymerase	2.8×10^{-6}	5.6
PLATINUM [®] Pfx	3.5×10^{-6}	5.6
KOD DNA polymerase	3.5×10^{-6}	5.6
Taq DNA polymerase	8.0×10^{-6}	16.0

^a Fidelity is measured using a published PCR forward mutation assay that is based on the *lacI* target gene.³

^b The error rate equals mutation frequency per base pair per duplication.

^c The percentage of mutated PCR products after amplification of a 1-kb target sequence for 20 effective cycles (2^{20} - or 10^6 -fold amplification).

CRITICAL OPTIMIZATION PARAMETERS FOR *PfUTURBO* DNA POLYMERASE-BASED PCR

All PCR amplification reactions require optimization to achieve the highest product yield and specificity. Critical optimization parameters for successful PCR using *PfuTurbo* DNA polymerase are outlined in Table II and are discussed in the following sections. These parameters include the use of an extension time that is adequate for full-length DNA synthesis, sufficient enzyme concentration, adequate primer–template purity and concentration, optimal primer design, and appropriate nucleotide concentration.

TABLE II
Optimization Parameters and Suggested Reaction Conditions
(50 µl reaction volume)

Parameter	Targets: <10 kb (vector DNA) or <6 kb (genomic DNA)	Targets: >10 kb (vector DNA) or >6 kb (genomic DNA)
Extension time	1 min per kb	2 min per kb
<i>PfuTurbo</i> DNA polymerase	2.5 U	5.0 U
Input template	50–100 ng genomic DNA ^o	200–250 ng genomic DNA ^o
Primers (each)	100–200 ng (0.2–0.5 µM)	200 ng (0.5 µM)
dNTP concentration	100–250 µM each dNTP (0.4–1.0 mM total)	500 µM each dNTP (2 mM total)
Final reaction buffer concentration	1.0×	1.5× (genomic DNA targets) 1.0× (vector DNA targets)
Denaturing temperature	95°C	92°C
Extension temperature	72°C	68°C

^o See *Primer-Template Purity and Concentration* for recommended amounts of other forms of template DNA.

Extension Time

Extension time is one of the most critical parameters affecting the yield of PCR product obtained using *PfuTurbo* DNA polymerase. For optimal yield, use an extension time of 1.0 minute per kb for vector targets up to 6 kb and genomic targets up to 6 kb. When amplifying vector targets greater than 10 kb or genomic targets greater than 6 kb in length, use an extension time of 2.0 minutes per kb.

Enzyme Concentration

The concentration of *PfuTurbo* DNA polymerase required for optimal PCR product yield and specificity depends on the individual target system to be amplified. Most amplifications are successful with 2.5 U of enzyme per 50 µl reaction for vector targets up to 19 kb and for genomic targets up to 6 kb.

Primer-Template Purity and Concentration

The most successful PCR results are achieved when the amplification reaction is performed using purified primers and templates that are essentially free of extraneous salts. Gel-purified primers, generally >18 nucleotides in length, are strongly recommended for use in *PfuTurbo* DNA polymerase-based PCR.

Additionally, an adequate concentration of primers and template should be used to ensure a good yield of the desired PCR products. When DNA of known concentration is available, amounts of 50–100 ng of DNA template per 50- μ l reaction are typically used for amplifications of single-copy chromosomal targets. When amplifying genomic targets greater than 6 kb, increase the template amount to 200–250 ng. The amplification of a single-copy target from complex genomic DNA is generally more difficult than amplification of a fragment from a plasmid or phage. Less DNA template can be used for amplification of lambda (1–30 ng) or plasmid (100 pg–10 ng) PCR targets or for amplification of multicopy chromosomal genes (10–100 ng).⁶

We recommend using primers at a final concentration of 0.2–0.5 μ M, which is equivalent to ~100–200 ng of an 18- to 25-mer oligonucleotide primer in a 50- μ l reaction volume.

Primer Design

Primer pairs that exhibit similar melting temperatures and are completely complementary to the template are recommended. Depending on the primer design and the desired specificity of the PCR amplification reaction, melting temperatures between 55° and 80°C generally yield the best results.⁶ The following formula⁷ is commonly used for estimating the melting temperature (T_m) of the primers:

$$T_m (\text{°C}) \cong 2(N_A + N_T) + 4(N_G + N_C)$$

where N equals the number of primer adenine (A), thymidine (T), guanine (G), or cytosine (C) bases. Several other articles present additional equations for estimating the melting temperature of primers.^{8,9} Finally, care must be taken when using degenerate primers. Degenerate primers should be designed with the least degeneracy at the 3' end. Optimization of degenerate primer concentration is necessary.

Deoxynucleoside Triphosphates

For *PfuTurbo* DNA polymerase-based PCR, use a dNTP concentration range of 100–250 μM each dNTP (0.4–1.0 mM total) for optimal product yield. Supplying dNTPs in this concentration range generally results in the optimal balance of product yield (greatest at high dNTP concentrations) versus specificity and fidelity (highest at low dNTP concentration).^{3, 6} The yield produced from genomic targets >6 kb in length can be improved by increasing nucleotide concentration to 500 μM (each dNTP) and the reaction buffer to 1.5 \times final concentration.² The use of a balanced pool of dNTPs (equimolar amounts of each dNTP) ensures the lowest rate of misincorporation errors.

Reaction Buffer

The reaction buffer provided with this enzyme has been formulated for optimal PCR yield and fidelity when performing PCR amplification using *PfuTurbo* DNA polymerase. Use the reaction buffer provided with *PfuTurbo* DNA polymerase in standard PCR amplification reactions. If alterations in these buffers are made, significant increases in the error rate of *Pfu* DNA polymerase can be avoided by maintaining the Mg^{2+} concentration above 1.5 mM, the total dNTP concentration at 0.4–1.0 mM, and the pH of Tris-based buffers above pH 8.0 when measured at 25°C.³

To improve yields of genomic targets >6 kb, increase the final concentration of reaction buffer from 1 \times to 1.5 \times .²

PCR Cycling Parameters

Standard PCR amplification reactions typically require 25–30 cycles to obtain a high yield of PCR product. Thermal cycling parameters should be chosen carefully to ensure (1) the shortest denaturation times to avoid template damage, (2) adequate extension times to achieve full-length target synthesis, and (3) the use of annealing temperatures near the primer melting temperature to improve yield of the desired PCR product.

When performing PCR on a new target system, we suggest using an annealing temperature 5°C below the lowest primer melting temperature.

For best results, PCR primers should be designed with similar melting temperatures ranging from 55° to 80°C. The use of primers with melting temperatures within this range reduces false priming and ensures complete denaturation of unextended primers at 94–95°C (see also *Primer-Template Purity and Concentration* and *Primer Design*).

See Tables IV and V for suggested PCR cycling parameters, depending upon template size and thermal cycler. Optimized cycling parameters are not necessarily transferable between thermal cyclers designed by different manufacturers. Therefore, each manufacturer's recommendations for optimal cycling parameters should be consulted.

Amplification of Genomic Targets >6 kb

To improve yields of genomic targets >6 kb, increase the amount of *PfuTurbo* DNA polymerase from 2.5 U to 5.0 U, and increase the final concentration of reaction buffer from 1× to 1.5×.² Use 200–250 ng of genomic template DNA, 200 ng of each primer, and 500 μM each dNTP. Use a denaturing temperature of 92°C, an extension temperature of 68°C, and an extension time of 2.0 minutes per kilobase. Finally, overlay each reaction with ~50 μl of RNase/DNase-free mineral oil prior to thermal cycling.

ADDITIONAL OPTIMIZATION PARAMETERS

Order of Addition of Reaction Mixture Components

Because *PfuTurbo* DNA polymerase exhibits 3′- to 5′-exonuclease activity that enables the polymerase to proofread nucleotide misincorporation errors, it is critical that the enzyme is the last component added to the PCR mixture (i.e., **after** the dNTPs). In the absence of dNTPs, the 3′- to 5′-exonuclease activity of proofreading DNA polymerases may degrade primers. When primers and nucleotides are present in the reaction mixture at recommended levels (i.e., primer concentrations of 0.2–0.5 μM and nucleotide concentrations of 100–250 μM each dNTP), primer degradation is not a concern.

Magnesium Ion Concentration

Magnesium ion concentration affects primer annealing and template denaturation, as well as enzyme activity and fidelity. Generally, excess Mg²⁺ results in accumulation of nonspecific amplification products, whereas insufficient Mg²⁺ results in reduced yield of the desired PCR product.¹⁰ PCR amplification reactions should contain *free* Mg²⁺ in excess of the total dNTP concentration.⁶ For *PfuTurbo* DNA polymerase-based PCR, yield is optimal when the *total* Mg²⁺ concentration is ~2 mM in a standard reaction mixture, and ~3 mM for amplification of cDNA. A 2 mM *total* Mg²⁺ concentration is present in the final 1× dilution of the 10× cloned *Pfu* DNA polymerase reaction buffer. For the amplification of cDNA, Mg²⁺ should be added to the PCR reaction to a final concentration of 3 mM.⁶

Adjuncts and Cosolvents

The adjuncts or cosolvents listed in the following table may be advantageous with respect to yield when used in the PCR buffer. Fidelity may or may not be affected by the presence of these adjuncts or cosolvents.

Adjunct or cosolvent	Optimal PCR final concentration
Formamide	1.25–10%
Dimethylsulfoxide (DMSO)	1–10%
Glycerol	5–20%
Perfect Match PCR enhancer	1 U per 50-μl reaction (genomic DNA template) 0.01–1 U per 50-μl reaction (plasmid DNA template)

Formamide

Formamide facilitates certain primer–template annealing reactions and also lowers the denaturing temperature of melt-resistant DNA.¹¹

Dimethylsulfoxide and Glycerol

Cosolvents, such as DMSO and glycerol, improve the denaturation of GC-rich DNA and help overcome the difficulties of polymerase extension through secondary structures. Studies indicate that the presence of 1–10% DMSO in PCR may be essential for the amplification of the retinoblastoma gene¹² and may also enhance amplification of *Herpes simplex* virus (HSV) sequences.¹³ Glycerol is known to improve the yield of amplification products and also serves as an enzyme stabilizer.¹³

Perfect Match PCR Enhancer

Perfect Match PCR enhancer improves the specificity of PCR products. This adjunct performs this function by destabilizing mismatched primer-template complexes and by helping to remove secondary structures that could impede normal extension.¹⁴

APPLICATION NOTES

Thermostability

Pfu DNA polymerase is a highly thermostable enzyme, retaining 94–99% of its polymerase activity after 1 hour at 95°C. Unlike *Taq* DNA polymerase, denaturing temperatures up to 98°C can be used successfully with *PfuTurbo* DNA polymerase to amplify GC-rich regions.^{15,16}

Inherent “Hot Start” Properties

PfuTurbo DNA polymerase exhibits optimal polymerase activity at $\geq 75^\circ\text{C}$ and only 2–8% activity between 40–50°C. *Taq* DNA polymerase, however, exhibits optimal polymerase activity between 60–70°C and 27–70% activity between 40–50°C. The minimal activity of *PfuTurbo* DNA polymerase at lower temperatures should result in fewer mispaired primer-extension reactions than occur with *Taq* DNA polymerase during the lower temperatures encountered during PCR cycling (e.g., primer annealing). Consequently, hot start techniques, which are commonly used with *Taq* DNA polymerase to improve product yield and specificity, generally are not required for PCR amplifications with *PfuTurbo* DNA polymerase.¹⁷

However, *PfuTurbo* Hotstart DNA polymerase* is also available. *PfuTurbo* Hotstart DNA polymerase provides improved specificity when amplifying systems prone to primer-dimer formation or when performing robotic PCR applications that require prolonged incubations at room temperature prior to temperature cycling.

Terminal Transferase Activity

Studies demonstrate that thermostable DNA polymerases, with the exception of *Pfu* DNA polymerase, exhibit terminal deoxynucleotidyltransferase (TdT) activity, which is characterized by the addition of nontemplate-directed nucleotide(s) at the 3′ end of PCR-generated fragments.^{18,19} *PfuTurbo* DNA polymerase, like *Pfu* polymerase, is devoid of TdT activity and generates blunt-ended PCR products exclusively. Therefore, *PfuTurbo* DNA polymerase is optimal for use with the PCR-Script Amp SK(+) cloning kit²⁰ and the PCR-Script Cam SK(+) cloning kit.²¹

In addition, *PfuTurbo* DNA polymerase can be used to remove 3′ overhangs (polishing) or to fill-in 5′ overhangs with greater efficiencies than either Klenow polymerase or T4 DNA polymerase.^{22,23}

Reverse Transcriptase Activity

PfuTurbo DNA polymerase lacks detectable reverse transcriptase activity.

* *PfuTurbo* Hotstart DNA polymerase: U.S. Patent Nos. 6,379,553, 6,333,165, 6,183,997, 5,948,663, 5,866,395, 5,545,552 and patents pending.

PCR PROTOCOL FOR *PfuTurbo* DNA POLYMERASE

1. Prepare a reaction mixture for the appropriate number of samples to be amplified. Add the components *in order* while mixing gently. Table III provides an example of a reaction mixture for the amplification of a typical single-copy chromosomal target. The recipe listed in Table III is for one reaction and must be adjusted for multiple samples. The final volume of each sample reaction is 50 μ l.

TABLE III

Reaction Mixture for a Typical Single-Copy Chromosomal Locus PCR Amplification

Component	Amount per reaction
Distilled water (dH ₂ O)	40.6 μ l
10 \times cloned <i>Pfu</i> reaction buffer ^a	5.0 μ l
dNTPs (25 mM each dNTP)	0.4 μ l
DNA template (100 ng/ μ l)	1.0 μ l ^b
Primer #1 (100 ng/ μ l)	1.0 μ l ^c
Primer #2 (100 ng/ μ l)	1.0 μ l ^c
<i>PfuTurbo</i> DNA polymerase (2.5 U/ μ l)	1.0 μ l (2.5 U) ^d
Total reaction volume	50 μ l

^a The 10 \times buffer provides a final 1 \times Mg²⁺ concentration of 2 mM. To amplify cDNA, Mg²⁺ may need to be added to a final 1 \times concentration of 3 mM.

^b The amount of DNA template required varies depending on the type of DNA being amplified. Generally 50–100 ng of genomic DNA template is recommended. Less DNA template (typically 0.1–30 ng) can be used for amplification of lambda or plasmid PCR targets or 10–100 ng for amplification of multicopy chromosomal genes.

^c Primer concentrations between 0.2 and 0.5 μ M are recommended (this corresponds to 100–250 ng for typical 18- to 25-mer oligonucleotide primers in a 50- μ l reaction volume).

^d The amount of *PfuTurbo* DNA polymerase varies depending on the length of the template to be amplified. The standard amount for vector targets up to 19 kb and genomic targets up to 6 kb in length is 1 μ l (2.5 U).

2. Immediately before thermal cycling, aliquot 50 μ l of the reaction mixture into the appropriate number of sterile thin-wall PCR tubes or standard 0.5-ml microcentrifuge tubes.
3. If the temperature cycler is not equipped with a heated cover, overlay each reaction with ~50 μ l of DNase-, RNase-, and protease-free mineral oil (Sigma, St. Louis, Missouri). If the extension times are >15 minutes, overlay each reaction with mineral oil even if the temperature-cycler is equipped with a heated cover.
4. Perform PCR using optimized cycling conditions (see also *PCR Cycling Parameters*). Suggested cycling parameters for *PfuTurbo* DNA polymerase-based PCR using single-block temperature cyclers and Stratagene RoboCycler temperature cyclers are indicated in Table IV and Table V, respectively.

5. Analyze the PCR amplification products on a 0.7–1.0% (w/v) agarose gel.

TABLE IV

PCR Cycling Parameters for *PfuTurbo* DNA Polymerase with Single-Block Temperature Cyclers ^{a,b}

A. Targets <10 kb (vector DNA) or <6 kb (genomic DNA)

Segment	Number of cycles	Temperature	Duration
1	1	95°C ^c	2 minutes
2	30	95°C	30 seconds
		Primer $T_m - 5^\circ\text{C}^d$	30 seconds
		72°C	1 minute for targets ≤ 1 kb 1 minute per kb for targets > 1 kb ^e
3	1	72°C	10 minutes

B. Targets >10 kb (vector DNA) or >6 kb (genomic DNA)

Segment	Number of cycles	Temperature	Duration
1	1	92°C	2 minutes
2	10	92°C	10 seconds
		Primer $T_m - 5^\circ\text{C}^e$	30 seconds
		68°C	2 minutes per kb
3	20	92°C	10 seconds
		Primer $T_m - 5^\circ\text{C}^e$	30 seconds
		68°C	2 minutes per kb plus 10 seconds/cycle

^a Thin-wall PCR tubes are highly recommended. These PCR tubes are optimized to ensure more efficient heat transfer and to maximize thermal-cycling performance.

^b Optimized cycling parameters are not necessarily transferable between thermal cyclers designed by different manufacturers; therefore, each manufacturer's recommendations for optimal cycling parameters should be consulted.

^c Denaturing temperatures above 95°C are recommended only for GC-rich templates.

^d The annealing temperature may require optimization. Typically annealing temperatures will range between 55° and 72°C.⁶

^e The annealing temperature may require optimization. Typical annealing temperatures will range between 60 and 65°C.

TABLE V**PCR Cycling Parameters for *PfuTurbo* DNA Polymerase with the Stratagene RoboCycler Temperature Cycler^a**

Segment	Number of cycles	Temperature	Duration
1	1	95°C ^b	1 minute
2	25–30	95°C	1 minute
		Primer $T_m - 5^\circ\text{C}$ ^c	1 minute
		72°C	1 minute for targets ≤ 1 kb 1 minute/kb for targets > 1 kb ^d
3	1	72°C	10 minutes

^a Thin-wall PCR tubes are highly recommended for use with the Stratagene RoboCycler thermal cyclers.

These PCR tubes are optimized to ensure ideal contact with the multiblock design to permit more efficient heat transfer and to maximize thermal-cycling performance.

^b Denaturing temperatures above 95°C are recommended only for GC-rich templates.

^c The annealing temperature may require optimization. Typical annealing temperatures will range between 55° and 72°C.⁶

^d For genomic targets >6 kb and vector targets >10 kb, use an extension time of 2 minutes per kb.

TROUBLESHOOTING

Observation	Solution(s)
No product or low yield	Increase extension time to 2 minutes per kb of PCR target
	Use the recommended DNA template amounts. Use of excess template can reduce PCR product yield
	Lower the annealing temperature in 5°C increments
	Use a high-quality dNTP mix to supply a final concentration of 100–250 μM each dNTP
	Ensure that 10× cloned <i>Pfu</i> DNA polymerase reaction buffer is used
	Add <i>PfuTurbo</i> DNA polymerase last to the reaction mixture to minimize any potential primer degradation
	Use higher denaturing temperatures (94–98°C) (see also Reference 11)
	Use cosolvents such as DMSO in a 1–10% (v/v) final concentration or glycerol in a 5–20% (v/v) final concentration (see <i>Dimethylsulfoxide and Glycerol</i>)
	Use the recommended primer concentrations between 0.2 and 0.5 μM (generally 100–200 ng for typical 18- to 25-mer oligonucleotide primers in a 100-μl reaction volume)
	Use high-quality primers
	Check the melting temperature, purity, GC content, and length of the primers
	Consider using PCR adjuncts [e.g., use 1–2 U of Perfect Match PCR enhancer or a low concentration (1–5%) of formamide]
	Remove extraneous salts from the PCR primers and DNA preparations
	Denaturation times of 30–60 seconds at 94–95°C are usually sufficient while longer denaturation times may damage the DNA template; use the shortest denaturation time compatible with successful PCR on the thermal cycler
	Increase the amount of <i>PfuTurbo</i> DNA polymerase
Multiple bands	Use intact and highly purified templates at an adequate concentration (see <i>Primer–Template Purity and Concentration and Primer Design</i>)
	Use thin-wall PCR tubes for the Stratagene RoboCycler thermal cyclers. These PCR tubes are optimized to ensure ideal contact with the multiblock design to permit more efficient heat transfer and to maximize thermal-cycling performance
	See the <i>Adjuncts and Cosolvents</i> section
Artifactual smears	Increase the annealing temperature in 5°C increments
	Use <i>PfuTurbo</i> Hotstart DNA polymerase to provide a hot start reaction
	Use Perfect Match PCR enhancer to improve PCR product specificity
Artifactual smears	Decrease the amount of <i>PfuTurbo</i> DNA polymerase
	Reduce the extension time utilized

PREPARATION OF MEDIA AND REAGENTS

10× Cloned *Pfu* DNA Polymerase

Reaction Buffer

- 200 mM Tris-HCl (pH 8.8)
- 20 mM MgSO₄
- 100 mM KCl
- 100 mM (NH₄)₂SO₄
- 1% Triton® X-100
- 1 mg/ml nuclease-free BSA

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ENDNOTES

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